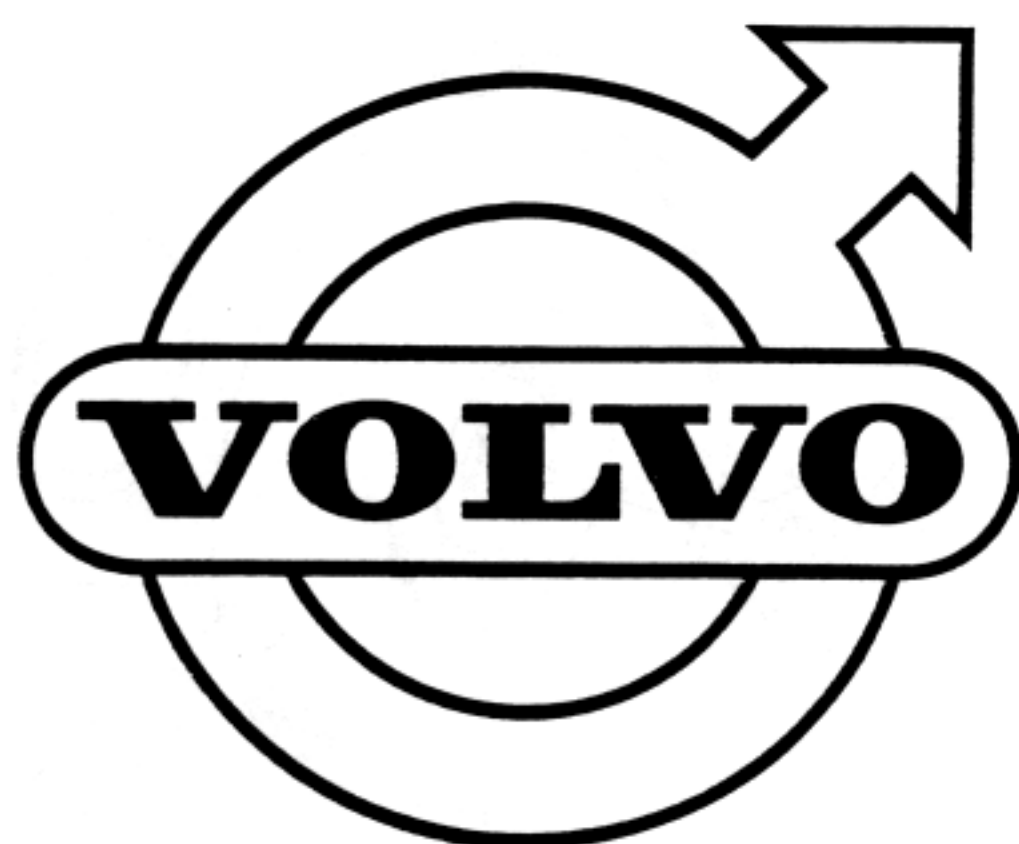




|                                                      |              |                     |                  |
|------------------------------------------------------|--------------|---------------------|------------------|
| <b>VOLVO</b><br>Reservdelskatalog<br>Parts catalogue | <b>P 120</b> | Grupp 5<br>Group 5  |                  |
|                                                      |              | Utgåva 3<br>Issue 3 | Sida 1<br>Page 1 |

## GRUPP 5 Bromsar

### INNEHÅLLSFÖRTECKNING

|                                        |         |
|----------------------------------------|---------|
| Framhjulsbroms, tidigare utförande     | Sida 2  |
| Framhjulsbroms, senare utförande       | Sida 4  |
| Bakhjulsbroms, tidigare utförande      | Sida 6  |
| Bakhjulsbroms, senare utförande        | Sida 10 |
| Hjulcylinder, tidigare utförande       | Sida 12 |
| Hjulcylinder, senare utförande         | Sida 13 |
| Fotbromsmanövrering och bromsledningar | Sida 14 |
| Handbroms                              | Sida 18 |
| Tryckpump                              | Sida 22 |

## GROUP 5 Brakes

### INDEX

|                                         |         |
|-----------------------------------------|---------|
| Front wheel brakes, early prod.         | Page 2  |
| Front wheel brakes, late prod.          | Page 4  |
| Rear wheel brakes, early prod.          | Page 6  |
| Rear wheel brakes, late prod.           | Page 10 |
| Wheel brake cylinders, early prod.      | Page 12 |
| Wheel brake cylinders, late prod.       | Page 13 |
| Foot brake control linkage, brake lines | Page 14 |
| Handbrake                               | Page 18 |
| Master cylinder                         | Page 22 |

| Grupp<br>Group    |               | 5                                    |                                                 | P 120               |                                    | VOLVO |  |
|-------------------|---------------|--------------------------------------|-------------------------------------------------|---------------------|------------------------------------|-------|--|
| Sida<br>Page      |               | 2                                    |                                                 | Utgåva<br>Issue     |                                    | 3     |  |
| Framhjulsbroms    |               |                                      |                                                 | Front wheel brakes  |                                    |       |  |
| Reservdelskatalog |               |                                      |                                                 | Parts catalogue     |                                    |       |  |
| Pos<br>Fig.       | Antal<br>Qty. | Benämning                            | Description                                     | Det. nr<br>Part No. | Anmärkning<br>Notes                |       |  |
|                   | 1             | Framhjulsbroms, kmpl, V .....        | Front wheel brakes, cpl, L .....                | 654508-1            | 1) Lagerföres ej<br>1) Not stocked |       |  |
|                   | 1             | Framhjulsbroms, kmpl, H .....        | Front wheel brakes, cpl, R .....                | 654509-9            |                                    |       |  |
| 1                 | 1             | . Bromssköld, kmpl, V .....          | . Backing plate, cpl, L .....                   | 655665-8            |                                    |       |  |
|                   | 1             | . Bromssköld, kmpl, H .....          | . Backing plate, cpl, R .....                   | 655666-6            |                                    |       |  |
| 2                 | 4             | . . Bolt .....                       | . . Bolt .....                                  | 89700-9             |                                    |       |  |
| 3                 | 4             | . . Bricka .....                     | . . Washer .....                                | 120141-7            |                                    |       |  |
| 4                 | 4             | . . Bricka, fjädrande .....          | . . Washer, sprung .....                        | 88995-6             |                                    |       |  |
| 5                 | 4             | . . Justerkam .....                  | . . Adjuster cam .....                          | 656337-3            |                                    |       |  |
| 6                 | 8             | . Bricka .....                       | . Washer .....                                  | 26885-4             |                                    |       |  |
| 7                 | 4             | . Bricka, fjädrande .....            | . Washer, sprung .....                          | 89705-8             |                                    |       |  |
| 8                 | 4             | . Lösbricka .....                    | . Lock washer .....                             | 89652-2             |                                    |       |  |
| 9                 | 2             | . Bromsback med belägg, kmpl, V      | . Brake shoe and lining, cpl, L ....            | 655667-4            | 2)                                 |       |  |
|                   | 2             | . Bromsback med belägg, kmpl, H      | . Brake shoe and lining, cpl, R ....            | 655668-2            | 2)                                 |       |  |
| 10                | 4             | . . Justertapp .....                 | . . Adjuster pin .....                          | 87913-0             |                                    |       |  |
| 11                | 4             | . . Dämpningsfjäder .....            | . . Damping spring .....                        | 88611-9             |                                    |       |  |
| 12                | 4             | . . Styrstapp .....                  | . . Guide pin .....                             | 87916-3             |                                    |       |  |
| 13                | 1             | . . Spärrsegment och hävarm, V       | . . Quadrant and lever, L .....                 | 651926-8            |                                    |       |  |
|                   | 1             | . . Spärrsegment och hävarm, H       | . . Quadrant and lever, R .....                 | 651927-6            |                                    |       |  |
| 14                | 1             | . . Låsfjäder, V .....               | . . Lock spring, L .....                        | 88755-4             |                                    |       |  |
|                   | 1             | . . Låsfjäder, H .....               | . . Lock spring, R .....                        | 88756-2             |                                    |       |  |
| 15                | 2             | . . Fjäder .....                     | . . Spring .....                                | 87921-3             |                                    |       |  |
|                   | 1             | . Bromsbeläggsats, kmpl .....        | . Brake lining set, cpl .....                   | 275815-9            | 3)                                 |       |  |
|                   | 4             | . . Belägg .....                     | . . Lining .....                                | S E S               |                                    |       |  |
| 16                | 1             | . Bromsbeläggsats, kmpl .....        | . Brake lining set, cpl .....                   | 275806-8            | 4)                                 |       |  |
| 17                | 4             | . . Belägg .....                     | . . Lining .....                                | S E S               |                                    |       |  |
| 18                | 40            | . . Nit .....                        | . . Rivet .....                                 | 952494-3            |                                    |       |  |
| 19                | 4             | . Returfjäder .....                  | . Return spring .....                           | 655670-8            |                                    |       |  |
| 20                | 2             | . Hjulcylinder, kmpl, V .....        | . Brake cylinder, cpl, L .....                  | 655671-6            |                                    |       |  |
|                   | 2             | . Hjulcylinder, kmpl, H .....        | . Brake cylinder, cpl, R .....                  | 655672-4            |                                    |       |  |
|                   |               | . . Detaljer se sida 12, övre bilden | . . Components, see page 12, upper illustration |                     |                                    |       |  |
| 21                | 2             | . Luftningsnippel .....              | . Air venting nipple .....                      | 88933-7             |                                    |       |  |
| 22                | 4             | . Skruv .....                        | . Screw .....                                   | 921802-5            | l = 3/8"                           |       |  |
| 23                | 4             | . Fjäderbricka .....                 | . Spring washer .....                           | 906988-1            |                                    |       |  |
| 24                | 4             | . Skruv .....                        | . Screw .....                                   | 921639-1            | l = 5/8"                           |       |  |
| 25                | 4             | . Lösbricka .....                    | . Lock washer .....                             | 951698-0            |                                    |       |  |
| 26                | 2             | . Bromsledning .....                 | . Brake line .....                              | 654717-8            |                                    |       |  |
|                   | 4             | Skruv .....                          | Bolt .....                                      | 921842-1            | l = 1"                             |       |  |
| 27                | 4             | Skruv .....                          | Bolt .....                                      | 921847-0            | l = 2 1/4"                         |       |  |
| 28                | 8             | Mutter .....                         | Nut .....                                       | 950394-7            |                                    |       |  |
|                   |               | Bromstrumma med nav .....            | Brake drum and hub .....                        |                     | Se grupp 6 See Group 6             |       |  |

1. To m chassi nr 15238 utom nr 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185.

2. Lagerföres numera endast med limmat belägg.

3. Alt 1. Avsedd för limning.

4. Alt 2. Avsedd för nitning.

1. Up to chassis No 15238 except Nos 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185.

2. Currently only stocked with bonded linings.

3. Alt 1. Bonding.

4. Alt 2. Riveting.

1. To m chassi nr 15238 utom nr 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185.

2. Lagerföres numera endast med limmat belägg.

3. Alt 1. Avsedd för limning.

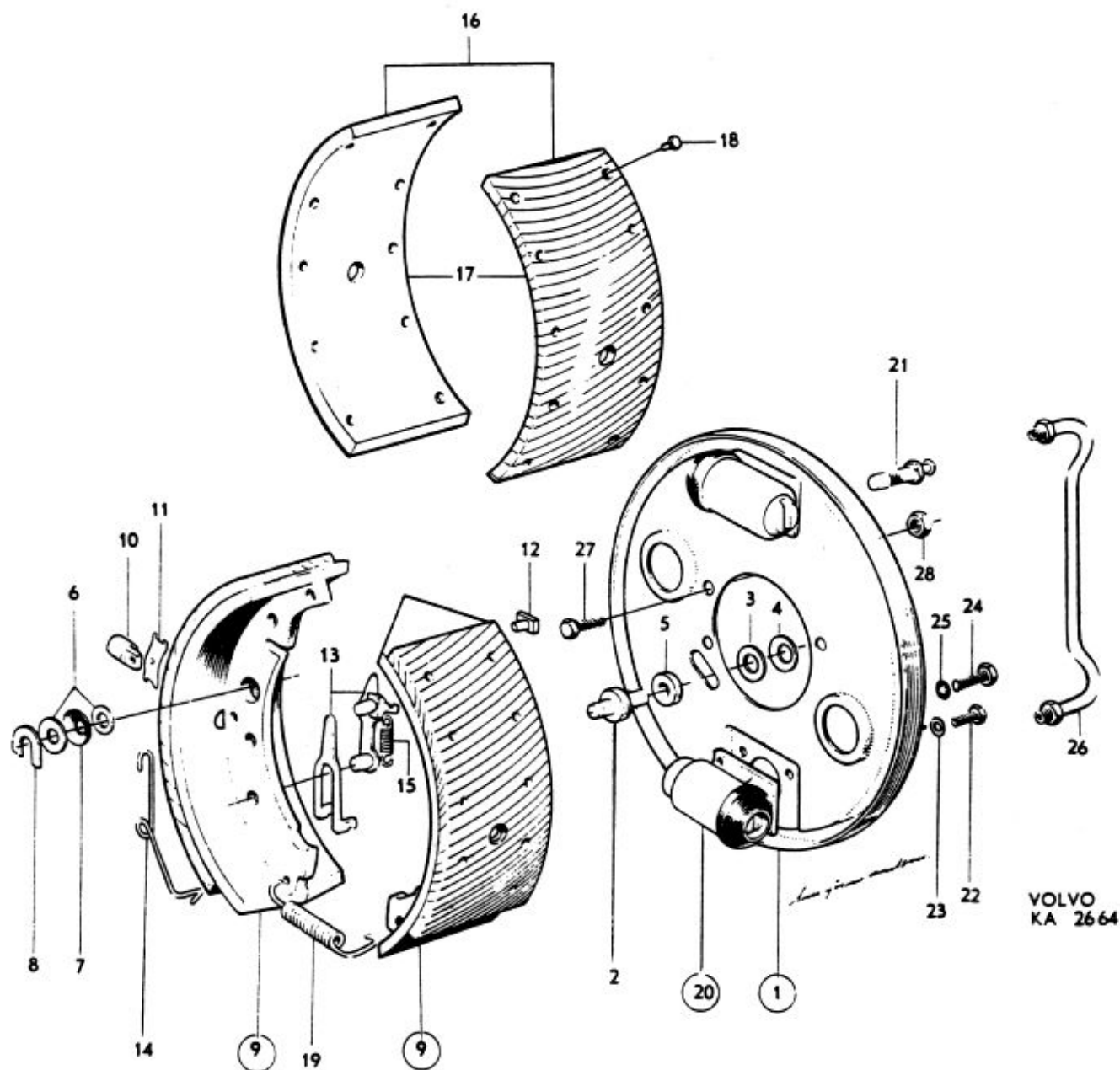
4. Alt 2. Avsedd för nitning.

1. Up to chassis No 15238 except Nos 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185.

2. Currently only stocked with bonded linings.

3. Alt 1. Bonding.

4. Alt 2. Riveting.



| Grupp<br>Group |               | 5                               |                                         | P 120               |                                    | VOLVO                                |  |
|----------------|---------------|---------------------------------|-----------------------------------------|---------------------|------------------------------------|--------------------------------------|--|
| Sida<br>Page   |               | 4                               |                                         | Utgåva<br>Issue     |                                    | 5                                    |  |
|                |               | Framhjulsbroms                  |                                         | Front wheel brakes  |                                    | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                       | Description                             | Det. nr<br>Part No. | Anmärkning<br>Notes                |                                      |  |
|                | 1             | Framhjulsbroms, kompl, V .....  | Front wheel brakes, cpl, L .....        | 658959-2            | 1) Lagerföres ej<br>1) Not stocked |                                      |  |
|                | 1             | Framhjulsbroms, kompl, H .....  | Front wheel brakes, cpl, R .....        | 658960-0            |                                    |                                      |  |
| 1              | 1             | . Bromssköld, V .....           | . Backing plate, L .....                | 659688-6            | 2)                                 |                                      |  |
|                | 1             | . Bromssköld, H .....           | . Backing plate, R .....                | 659689-4            |                                    |                                      |  |
| 2              | 2             | . Bromsback, med belägg, främre | . Brake shoe, forward, with lining .... | 659690-2            | 3)                                 |                                      |  |
| 3              | 2             | . Bromsback, med belägg, bakre  | . Brake shoe, rear, with lining ....    | 659692-8            |                                    |                                      |  |
|                | 1             | . Bromsbeläggsats, kompl .....  | . Brake lining set, cpl .....           | 275851-4            | 2)                                 |                                      |  |
|                | 2             | . . Belägg, främre .....        | . . Lining, forward .....               | S E S               |                                    |                                      |  |
|                | 2             | . . Belägg, bakre .....         | . . Lining, rear .....                  | S E S               | 3)                                 |                                      |  |
| 4              | 1             | . Bromsbeläggsats, kompl .....  | . Brake lining set, cpl .....           | 275847-2            |                                    |                                      |  |
| 5              | 2             | . . Belägg, främre .....        | . . Lining, forward .....               | S E S               | 2)                                 |                                      |  |
| 6              | 2             | . . Belägg, bakre .....         | . . Lining, rear .....                  | S E S               |                                    |                                      |  |
| 7              | 40            | . . Nit .....                   | . . Rivet .....                         | 952494-3            | 3)                                 |                                      |  |
| 8              | 4             | . Styrpinne .....               | . Guide pin .....                       | 659663-9            |                                    |                                      |  |
| 9              | 4             | . Låsfjäder .....               | . Lock spring .....                     | 659664-7            | 2)                                 |                                      |  |
| 10             | 2             | . Justerskruv .....             | . Adjuster screw .....                  | 659665-4            |                                    |                                      |  |
| 11             | 2             | . Justermutter .....            | . Adjuster nut .....                    | 659666-2            | 3)                                 |                                      |  |
| 12             | 2             | . Styrhylsa .....               | . Guide sleeve .....                    | 659667-0            |                                    |                                      |  |
| 13             | 2             | . Returfjäder .....             | . Return spring .....                   | 659668-8            | 2)                                 |                                      |  |
| 14             | 2             | . Styrbricka .....              | . Guide washer .....                    | 659669-6            |                                    |                                      |  |
| 15             | 2             | . Hållare .....                 | . Retainer .....                        | 659670-4            | 3)                                 |                                      |  |
| 16             | 4             | . Returfjäder .....             | . Return spring .....                   | 659694-4            |                                    |                                      |  |
| 17             | 2             | . Gummipropp .....              | . Rubber plug .....                     | 659672-0            | 2)                                 |                                      |  |
| 18             | 2             | . Hjulcylinder, kompl .....     | . Brake cylinder, cpl .....             | 659673-8            |                                    |                                      |  |
|                |               | . . Detaljer, se sida 13        | . . Components, see page 13             |                     | 3)                                 |                                      |  |
| 19             | 4             | . Trycktapp .....               | . Pin .....                             | 659676-1            |                                    |                                      |  |
| 20             | 4             | . Skruv .....                   | . Screw .....                           | 921803-3            | 1 = 1"                             |                                      |  |
| 21             | 4             | . Fjäderbricka .....            | . Spring washer .....                   | 906988-1            |                                    |                                      |  |
| 22             | 4             | Skruv .....                     | Bolt .....                              | 921842-1            | 1 = 2 1/4"                         |                                      |  |
|                | 4             | Skruv .....                     | Bolt .....                              | 921847-0            |                                    |                                      |  |
| 23             | 8             | Mutter .....                    | Nut .....                               | 950394-7            | Se grupp 6 See Group 6             |                                      |  |
| 24             | 2             | Bromstrumma .....               | Brake drum .....                        |                     |                                    |                                      |  |

1. Fr o m chassi nr 15239 samt nr 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185.

2. Alt 1. Avsedd för limning.

3. Alt 2. Avsedd för nitning.

1. W e f chassis No 15239 and Nos 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185.

2. Alt 1. Bonding.

3. Alt 2. Riveting.

Se grupp 6 See Group 6

1. Fr o m chassi nr 15239 samt nr 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185.

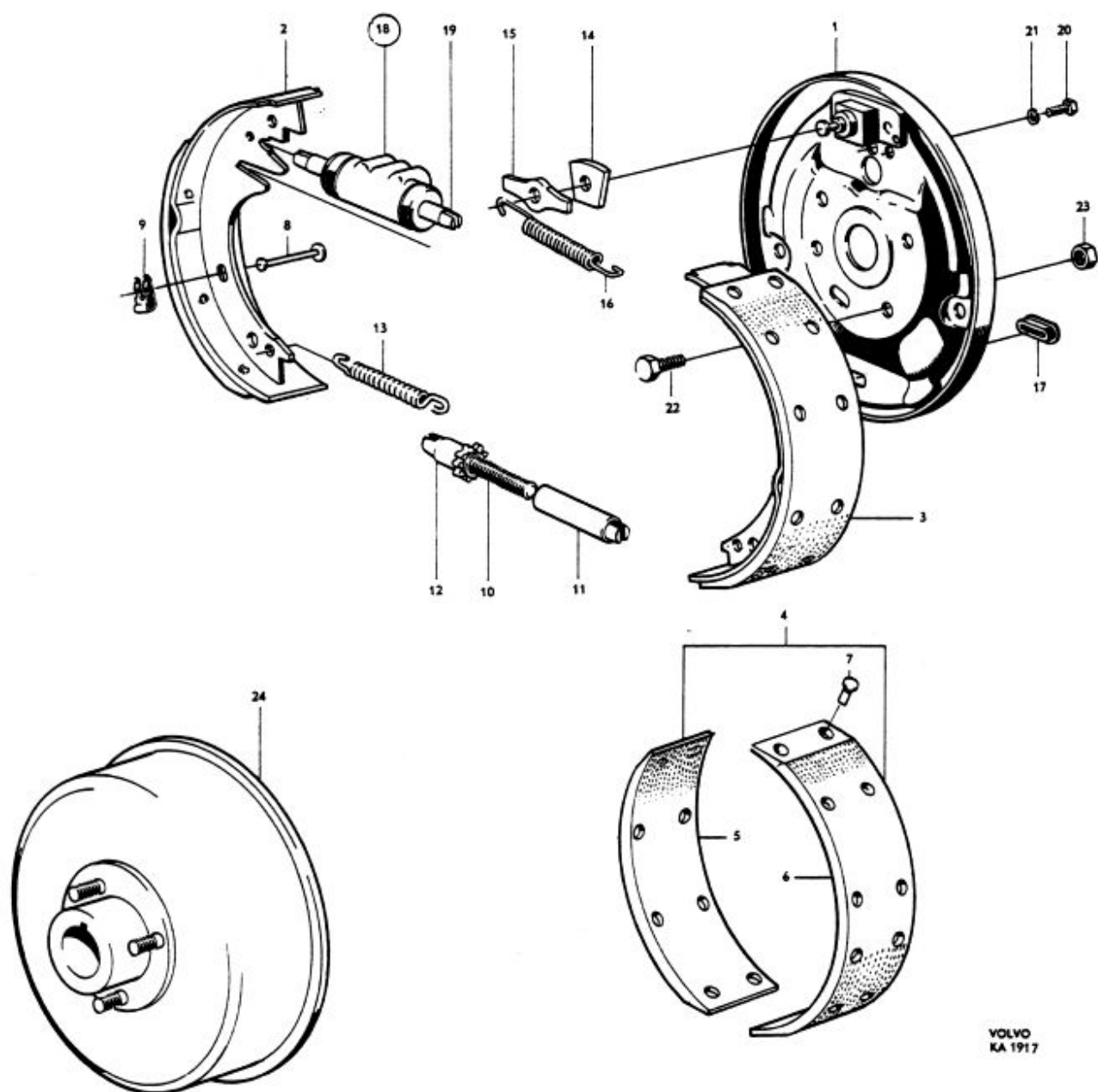
2. Alt 1. Avsedd för limning.

3. Alt 2. Avsedd för nitning.

1. W e f chassis No 15239 and Nos 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185.

2. Alt 1. Bonding.

3. Alt 2. Riveting.



| Grupp<br>Group |               | 5                                       |  | P 120                                    |  | VOLVO                                |                                    |
|----------------|---------------|-----------------------------------------|--|------------------------------------------|--|--------------------------------------|------------------------------------|
| Sida<br>Page   |               | 6                                       |  | Utgåva<br>Issue                          |  | 4                                    |                                    |
|                |               |                                         |  | Bakhjulsbroms                            |  | Rear wheel brakes                    |                                    |
|                |               |                                         |  |                                          |  | Reservdelskatalog<br>Parts catalogue |                                    |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                               |  | Description                              |  | Det. nr<br>Part No.                  | Anmärkning<br>Notes                |
|                | 1             | Bakhjulsbroms, kmpl, V .....            |  | Rear wheel brakes, cpl, L .....          |  | 89987-2                              | 1) Lagerföres ej<br>1) Not stocked |
|                | 1             | Bakhjulsbroms, kmpl, H .....            |  | Rear wheel brakes, cpl, R .....          |  | 89988-0                              |                                    |
| 1              | 1             | . Bromssköld, kmpl, V .....             |  | . Backing plate, cpl, L .....            |  | 89703-3                              |                                    |
|                | 1             | . Bromssköld, kmpl, H .....             |  | . Backing plate, cpl, R .....            |  | 89704-1                              |                                    |
| 2              | 4             | . . Bolt .....                          |  | . . Bolt .....                           |  | 89700-9                              |                                    |
| 3              | 4             | . . Bricka .....                        |  | . . Washer .....                         |  | 120141-7                             |                                    |
| 4              | 4             | . . Bricka, fjädrande .....             |  | . . Washer, sprung .....                 |  | 88995-6                              |                                    |
| 5              | 2             | . . Justerkam, främre .....             |  | . . Adjuster cam, forward .....          |  | 656337-3                             |                                    |
| 6              | 2             | . . Justerkam, bakre .....              |  | . . Adjuster cam, rear .....             |  | 88997-2                              |                                    |
| 7              | 8             | . Bricka .....                          |  | . Washer .....                           |  | 26885-4                              |                                    |
| 8              | 4             | . Bricka, fjädrande .....               |  | . Washer, sprung .....                   |  | 89705-8                              |                                    |
| 9              | 4             | . Lösbricka .....                       |  | . Lock washer .....                      |  | 89652-2                              |                                    |
| 10             | 1             | . Bromsback med belägg, kmpl, främre, V |  | . Brake shoe and lining, cpl, forward, L |  | 655667-4                             | 2)                                 |
|                | 1             | . Bromsback med belägg, kmpl, främre, H |  | . Brake shoe and lining, cpl, forward, R |  | 655668-2                             | 2)                                 |
| 11             | 2             | . . Justertapp .....                    |  | . . Adjuster pin .....                   |  | 87913-0                              |                                    |
| 12             | 2             | . . Dämpningsfjäder .....               |  | . . Damping spring .....                 |  | 88611-9                              |                                    |
| 13             | 2             | . . Styrapp .....                       |  | . . Guide pin .....                      |  | 87916-3                              |                                    |
| 14             | 1             | . . Spärsegment och hävar, V            |  | . . Quadrant and lever, L                |  | 651926-8                             |                                    |
|                | 1             | . . Spärsegment och hävar, H            |  | . . Quadrant and lever, R                |  | 651927-6                             |                                    |
| 15             | 1             | . . Låsfjäder, V .....                  |  | . . Lock spring, L .....                 |  | 88755-4                              |                                    |
|                | 1             | . . Låsfjäder, H .....                  |  | . . Lock spring, R .....                 |  | 88756-2                              |                                    |
| 16             | 2             | . . Fjäder .....                        |  | . . Spring .....                         |  | 87921-3                              |                                    |
| 17             | 2             | . Bromsback med belägg, bakre           |  | . Brake shoe and lining, rear            |  | 657281-2                             | 2)                                 |
|                | 1             | . Bromsbeläggsats, kmpl .....           |  | . Brake lining set, cpl .....            |  | 275814-2                             | 3)                                 |
|                | 2             | . . Belägg, främre .....                |  | . . Lining, forward .....                |  | S E S                                |                                    |
|                | 2             | . . Belägg, bakre .....                 |  | . . Lining, rear .....                   |  | S E S                                |                                    |
| 18             | 1             | . Bromsbeläggsats, kmpl .....           |  | . Brake lining set, cpl .....            |  | 275800-1                             | 4)                                 |
| 19             | 2             | . . Belägg, främre .....                |  | . . Lining, forward .....                |  | S E S                                |                                    |
| 20             | 2             | . . Belägg, bakre .....                 |  | . . Lining, rear .....                   |  | S E S                                |                                    |
| 21             | 40            | . . Nit .....                           |  | . . Rivet .....                          |  | 952494-3                             |                                    |
| 22             | 1             | . Hävar, V .....                        |  | . Lever, L .....                         |  | 88831-3                              |                                    |
|                | 1             | . Hävar, H .....                        |  | . Lever, R .....                         |  | 88832-1                              |                                    |
| 23             | 2             | . Lösbricka .....                       |  | . Lock washer .....                      |  | 88830-5                              |                                    |
| 24             | 2             | . Länk .....                            |  | . Link .....                             |  | 87928-8                              |                                    |
| 25             | 2             | . Returfjäder .....                     |  | . Return spring .....                    |  | 87925-4                              |                                    |
| 26             | 2             | . Ankarfjäder .....                     |  | . Anchorage spring .....                 |  | 87926-2                              |                                    |

1. T o m chassi nr 15238 utom nr 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185.

2. Lagerföres endast med limmatbelägg.

3. Alt 1. Avsedd för limning.

4. Alt 2. Avsedd för nitning.

1. Up to chassis No 15238 except Nos 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185.

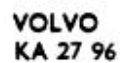
2. Only stocked with bonded lining.

3. Alt 1. Bonding.

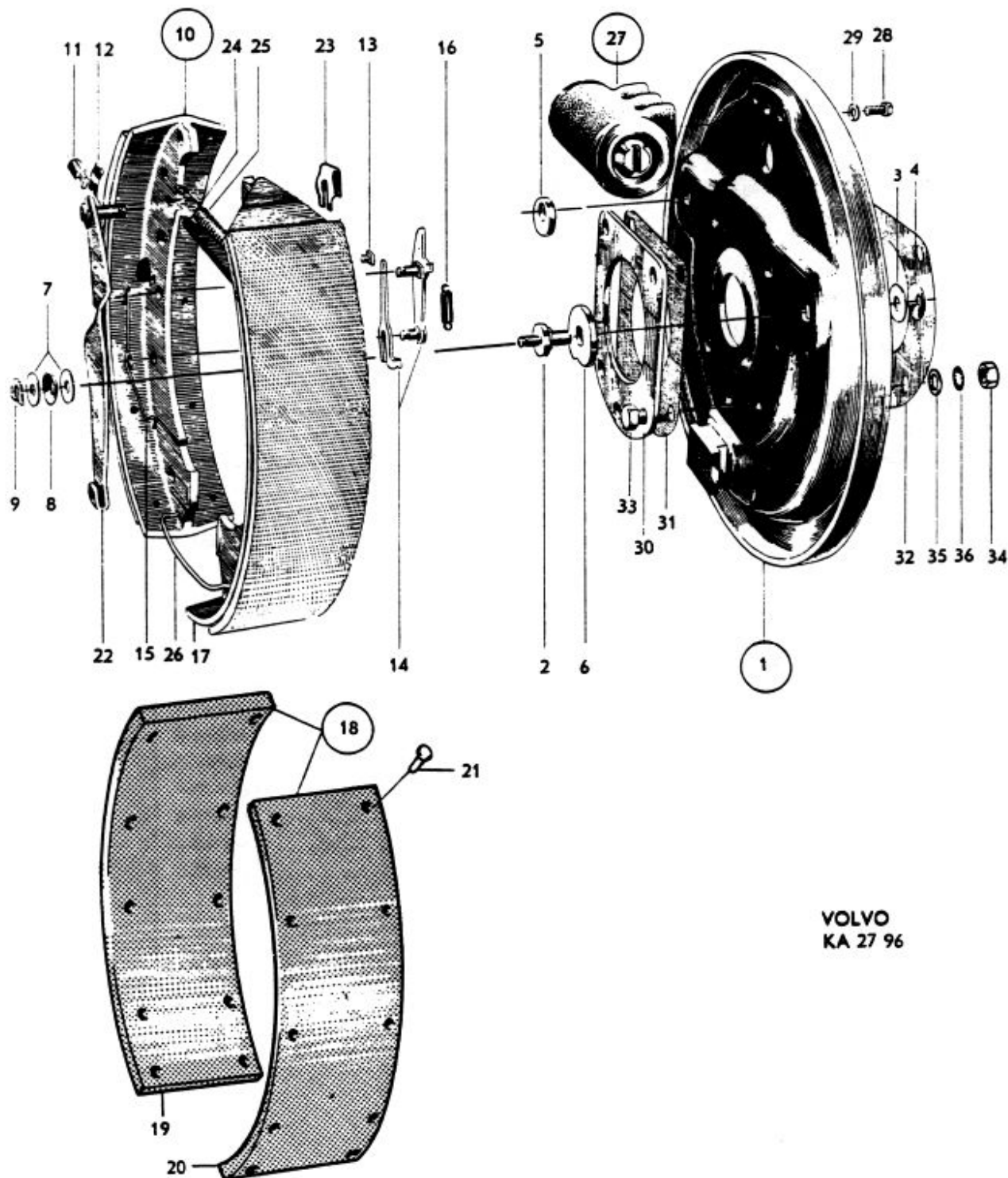
4. Alt 2. Riveting.

1. T o m chassi nr 15238 utom nr 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185.  
2. Lagerföres endast med limmatbelägg.  
3. Alt 1. Avsedd för limning.  
4. Alt 2. Avsedd för nitning.

1. Up to chassis No 15238 except Nos 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185.  
2. Only stocked with bonded lining.  
3. Alt 1. Bonding.  
4. Alt 2. Riveting.



| Grupp<br>Group |               | 5                                      |                                                 | P 120               |                                              | VOLVO                                |  |
|----------------|---------------|----------------------------------------|-------------------------------------------------|---------------------|----------------------------------------------|--------------------------------------|--|
| Sida<br>Page   |               | 8                                      |                                                 | Utgåva<br>Issue     |                                              | 4                                    |  |
|                |               | Bakhjulsbroms                          |                                                 | Rear wheel brakes   |                                              | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                              | Description                                     | Det. nr<br>Part No. | Anmärkning<br>Notes                          |                                      |  |
| 27             | 2             | . Hjulcylinder, kompl .....            | Brake cylinder, cpl .....                       | 87451-1             | Se grupp 4, bakaxel<br>See Grup 4, rear axle |                                      |  |
|                |               | . . Detaljer, se sida 12, undre bilden | . . Components, see page 12, lower illustration |                     |                                              |                                      |  |
| 28             | 4             | . Skruv .....                          | . Bolt .....                                    | 921802-5            |                                              |                                      |  |
| 29             | 4             | . Fjäderbricka .....                   | . Spring washer .....                           | 906987-3            |                                              |                                      |  |
| 30             |               | Distansbricka .....                    | Spacer washer .....                             |                     |                                              |                                      |  |
| 31             |               | Packning .....                         | Packing .....                                   |                     |                                              |                                      |  |
| 32             |               | Justermellanlägg .....                 | Shim .....                                      |                     |                                              |                                      |  |
| 33             |               | Skruv .....                            | Bolt .....                                      |                     |                                              |                                      |  |
| 34             |               | Mutter .....                           | Nut .....                                       |                     |                                              |                                      |  |
| 35             |               | Bricka .....                           | Washer .....                                    |                     |                                              |                                      |  |
| 36             |               | Låsbricka .....                        | Lock washer .....                               |                     |                                              |                                      |  |
|                |               | Bromstrumma med nav .....              | Brake drum and hub .....                        |                     |                                              |                                      |  |

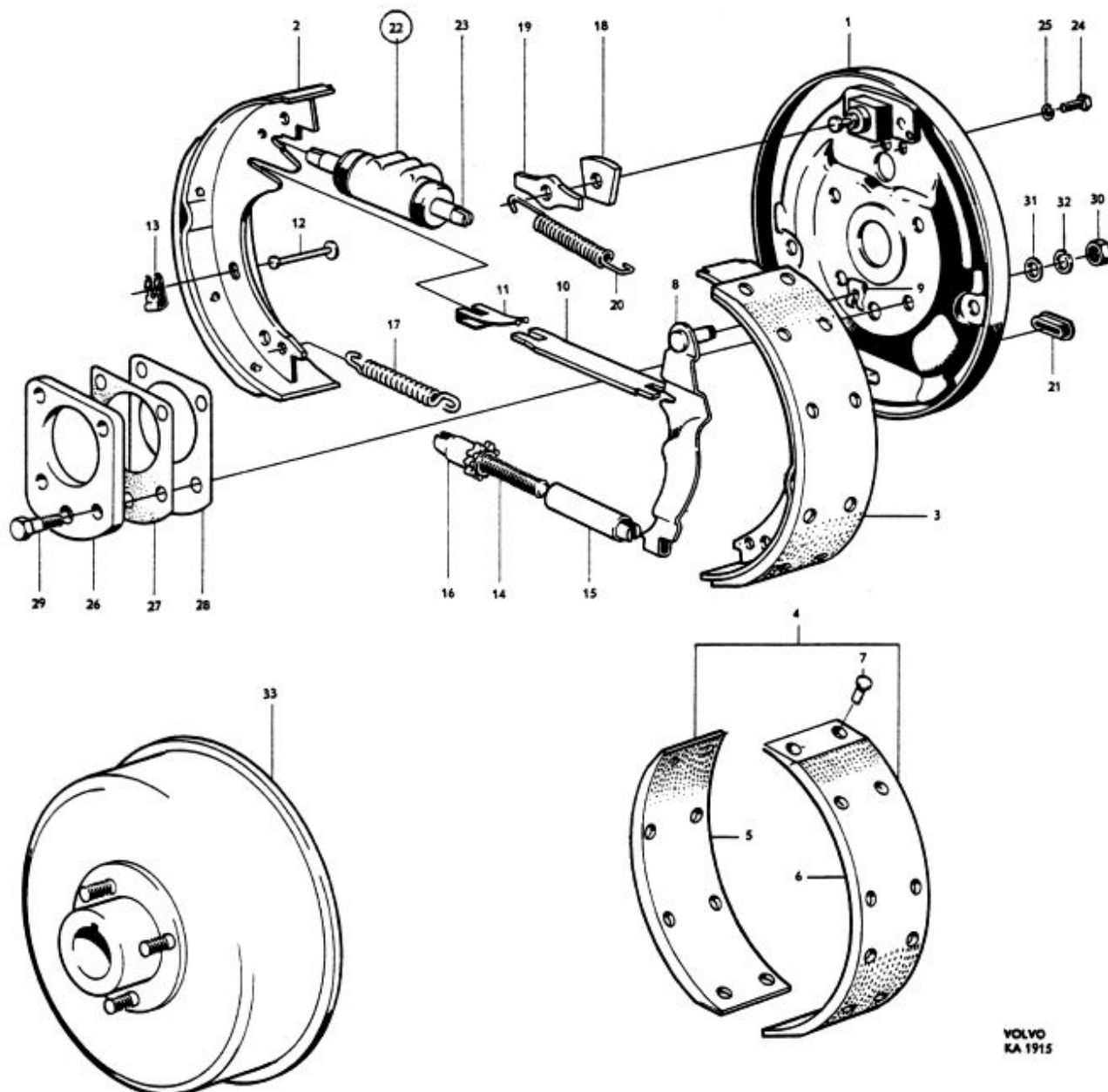


VOLVO  
KA 27 96

| Grupp<br>Group |               | 5                                 |                                          | P 120               |                      | VOLVO                                |  |
|----------------|---------------|-----------------------------------|------------------------------------------|---------------------|----------------------|--------------------------------------|--|
| Sida<br>Page   |               | 10                                |                                          | Utgåva<br>Issue     |                      | Reservdelskatalog<br>Parts catalogue |  |
|                |               | Bakhjulsbroms                     |                                          | Rear wheel brakes   |                      |                                      |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                         | Description                              | Det. nr<br>Part No. | Anmärkning<br>Notes  |                                      |  |
| 1              | 1             | Bakhjulsbroms, kompl, V .....     | Rear wheel brakes, cpl, L .....          | 658840-4            | 1)                   | ] Lagerföres ej<br>Not stocked       |  |
|                | 1             | Bakhjulsbroms, kompl, V .....     | Rear wheel brakes, cpl, L .....          | 666320-7            | 2)                   |                                      |  |
|                | 1             | Bakhjulsbroms, kompl, H .....     | Rear wheel brakes, cpl, R .....          | 658841-2            | 1)                   |                                      |  |
|                | 1             | Bakhjulsbroms, kompl, H .....     | Rear wheel brakes, cpl, R .....          | 666321-5            | 2)                   |                                      |  |
|                | 1             | . Bromssköld, V .....             | . Backing plate, L .....                 | 659677-9            |                      |                                      |  |
|                | 1             | . Bromssköld, H .....             | . Backing plate, R .....                 | 659678-7            |                      |                                      |  |
|                | 4             | . Bromsback, med belägg .....     | . Brake shoe and lining .....            | 659658-9            | 1)                   |                                      |  |
|                | 2             | 2 . Bromsback, främre, med belägg | . Brake shoe, forward, with lining ..... | 667975-7            | 2) <del>667156</del> |                                      |  |
|                | 3             | 2 . Bromsback, bakre, med belägg  | . Brake shoe, rear, with lining .....    | 659658-9            | 2)                   |                                      |  |
|                | 1             | . Bromsbeläggsats, kompl .....    | . Brake lining set, cpl .....            | 275818-3            | 1, 3, 5)             |                                      |  |
|                | 4             | . . Bromsbelägg .....             | . . Brake lining .....                   | S E S               |                      |                                      |  |
|                | 45            | . . Nit .....                     | . . Rivet .....                          | 952494-3            |                      |                                      |  |
|                | 1             | . Bromsbeläggsats, kompl .....    | . Brake lining set, cpl .....            | 275853-0            | 1, 4)                |                                      |  |
|                | 4             | . . Belägg .....                  | . . Lining .....                         | S E S               |                      |                                      |  |
|                | 4             | 1 . Bromsbeläggsats, kompl .....  | . Brake lining set, cpl .....            | 275848-0            | 2, 3)                |                                      |  |
|                | 5             | 2 . . Belägg, främre .....        | . . Lining, forward .....                | S E S               |                      |                                      |  |
|                | 6             | 2 . . Belägg, bakre .....         | . . Lining, rear .....                   | S E S               |                      |                                      |  |
|                | 7             | 40 . . Nit .....                  | . . Rivet .....                          | 952493-5            |                      |                                      |  |
|                | 8             | 1 . Hävarm, V .....               | . Lever, L .....                         | 659679-5            |                      |                                      |  |
|                | 1             | . Hävarm, H .....                 | . Lever, R .....                         | 659680-3            |                      |                                      |  |
|                | 9             | 2 . Lösbricka .....               | . Lock washer .....                      | 88830-5             |                      |                                      |  |
|                | 10            | 2 . Länk .....                    | . Link .....                             | 659681-1            |                      |                                      |  |
|                | 11            | 2 . Fjäder .....                  | . Spring .....                           | 659682-9            |                      |                                      |  |
|                | 12            | 4 . Styrpinne .....               | . Guide pin .....                        | 659663-9            |                      |                                      |  |
|                | 13            | 4 . Lös fjäder .....              | . Lock spring .....                      | 659664-7            |                      |                                      |  |
|                | 14            | 2 . Justerskruv .....             | . Adjuster screw .....                   | 659665-4            |                      |                                      |  |
|                | 15            | 2 . Justermutter .....            | . Adjuster nut .....                     | 659666-2            |                      |                                      |  |
|                | 16            | 2 . Styrhylsa .....               | . Guide sleeve .....                     | 659667-0            |                      |                                      |  |
|                | 17            | 2 . Returfjäder .....             | . Return spring .....                    | 659668-8            |                      |                                      |  |
|                | 18            | 2 . Styrbricka .....              | . Guide washer .....                     | 659669-6            |                      |                                      |  |
|                | 19            | 2 . Hållare .....                 | . Retainer .....                         | 659670-4            |                      |                                      |  |
|                | 4             | . Returfjäder .....               | . Return spring .....                    | 659671-2            | 1)                   |                                      |  |
|                | 20            | 4 . Returfjäder .....             | . Return spring .....                    | 667160-6            | 2)                   |                                      |  |
|                | 21            | 2 . Gummipropp .....              | . Rubber plug .....                      | 659672-0            |                      |                                      |  |

1. Chassi nr 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185, 15239-78055, 78058-78062, 78066-78069, 78071-78077, 78079-78225, 78407, 78438, 78482-78484.
2. Fr o m chassi nr 78485 samt nr 78056-78057, 78063-78065, 78070, 78078, 78226-78406, 78408-78437, 78439-78481.
3. Alt 1. Avsedd för nitning.
4. Alt 2. Avsedd för limning.
5. Ersättes av 275848-0.

1. Chassis Nos 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185, 15239-78055, 78058-78062, 78066-78069, 78071-78077, 78079-78225, 78407, 78438, 78482-78484.
2. W e f chassis No 78485 and Nos 78056-78057, 78063-78065, 78070, 78078, 78226-78406, 78408-78437, 78439-78481.
3. Alt 1. Riveting.
4. Alt 2. Bonding.
5. Replaced by 275848-0.



| Grupp<br>Group |               | 5                           |   | P 120                       |                   | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                     |
|----------------|---------------|-----------------------------|---|-----------------------------|-------------------|-----------------------------------------------|---------------------|
| Sida<br>Page   | 11a           | Utgåva<br>Issue             | 1 | Bakhjulsbroms               | Rear wheel brakes |                                               |                     |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                   |   | Description                 |                   | Det. nr<br>Part No.                           | Anmärkning<br>Notes |
| 22             | 2             | . Hjulcylinder, kompl ..... |   | . Brake cylinder, cpl ..... |                   | 659683-7                                      | 1)                  |
|                | 2             | . Hjulcylinder, kompl ..... |   | . Brake cylinder, cpl ..... |                   | 667166-3                                      | 2)                  |
|                |               | . . Detaljer, se sida 13    |   | . . Components, see page 13 |                   |                                               |                     |
| 23             | 4             | . Trycktapp .....           |   | . Pin .....                 |                   | 659676-1                                      |                     |
| 24             | 4             | . Skruv .....               |   | . Screw .....               |                   | 921803-3                                      |                     |
| 25             | 4             | . Fjäderbricka .....        |   | . Spring washer .....       |                   | 906988-1                                      |                     |
| 26             |               | Distansbricka .....         |   | Spacer washer .....         |                   |                                               |                     |
| 27             |               | Packning .....              |   | Packing .....               |                   |                                               |                     |
| 28             |               | Justermellanlägg .....      |   | Shim .....                  |                   |                                               |                     |
| 29             |               | Skruv .....                 |   | Bolt .....                  |                   |                                               |                     |
| 30             |               | Mutter .....                |   | Nut .....                   |                   |                                               |                     |
| 31             |               | Bricka .....                |   | Washer .....                |                   |                                               |                     |
| 32             |               | Låsbricka .....             |   | Lock washer .....           |                   |                                               |                     |
| 33             |               | Bromstrumma .....           |   | Brake drum .....            |                   |                                               |                     |

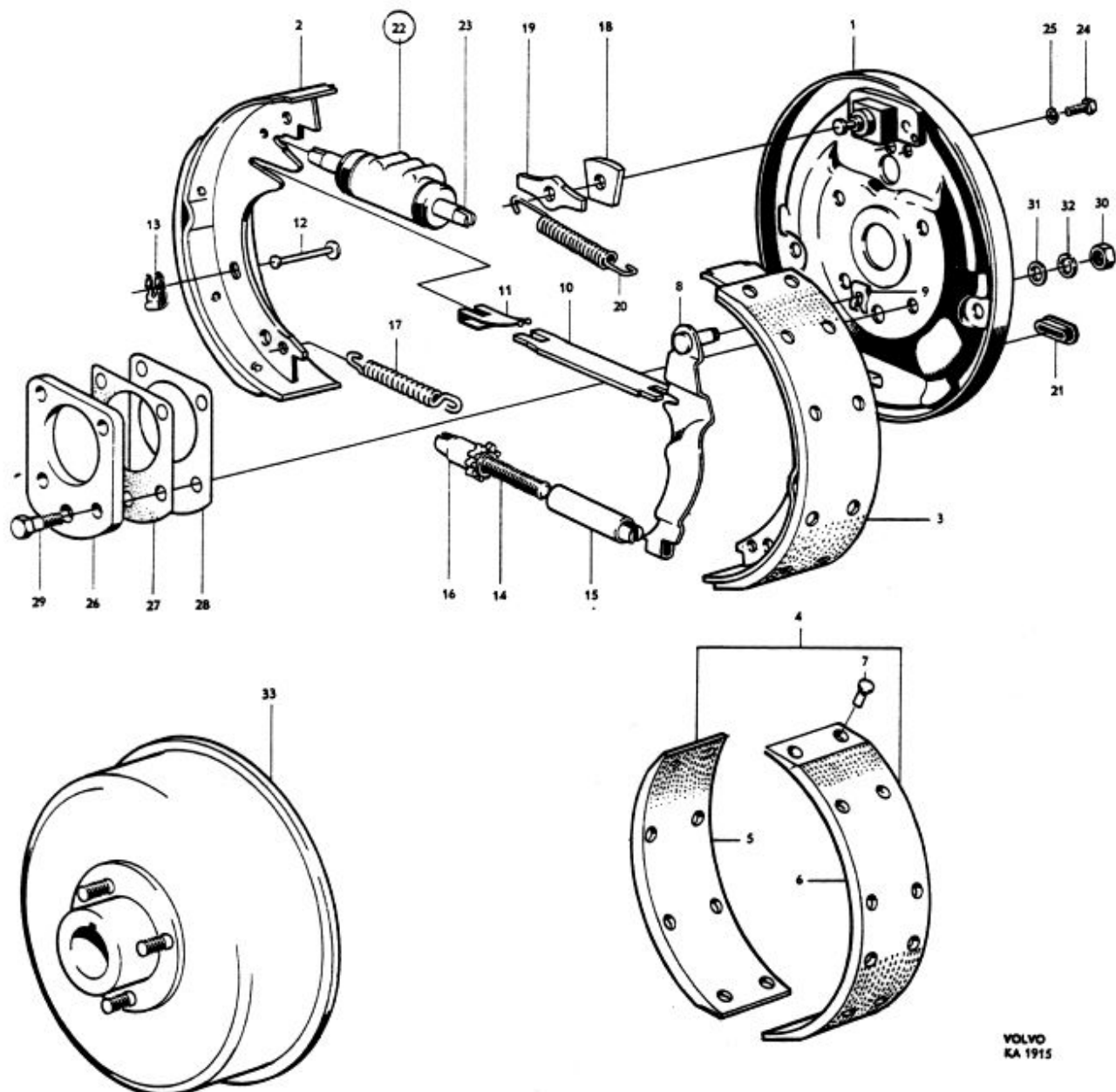
- Se grupp 4 See Group 4

1. Chassi nr 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185, 15239-78055, 78058-78062, 78066-78069, 78071-78077, 78079-78225, 78407, 78438, 78482-78484.

2. Fr o m chassi nr 78485, samt nr 78056-78057, 78063-78065, 78070, 78078, 78226-78406, 78408-78437, 78439-78481.

1. Chassis Nos 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185, 15239-78055, 78058-78062, 78066-78069, 78071-78077, 78079-78225, 78407, 78438, 78482-78484.

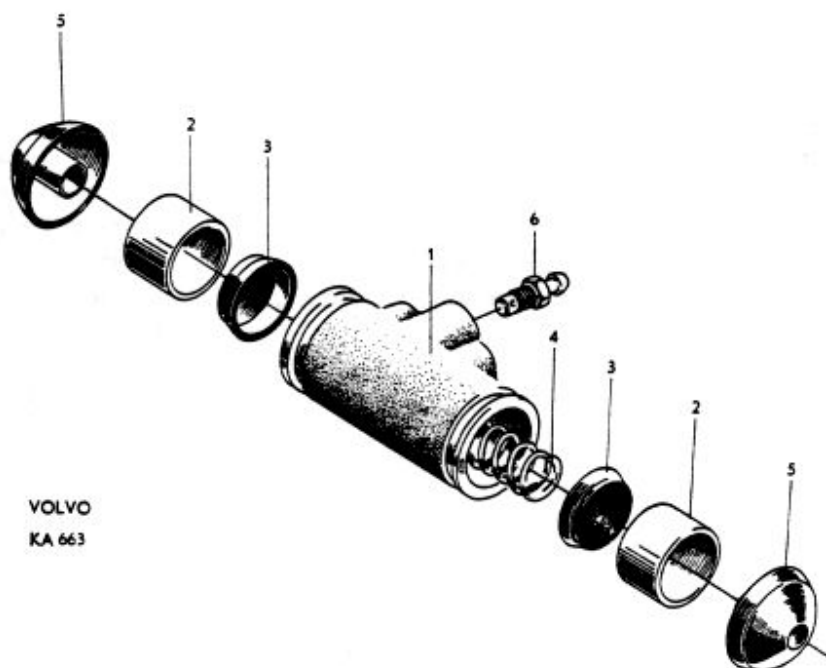
2. W e f chassis No 78485 and Nos 78056-78057, 78063-78065, 78070, 78078, 78226-78406, 78408-78437, 78439-78481.





| VOLVO<br>Reservdelskatalog<br>Parts catalogue |  | P 120        |                       | Grupp<br>Group 5  |                 |
|-----------------------------------------------|--|--------------|-----------------------|-------------------|-----------------|
|                                               |  | Hjulcylinder | Wheel brake cylinders | Utgåva<br>Issue 3 | Sida<br>Page 13 |

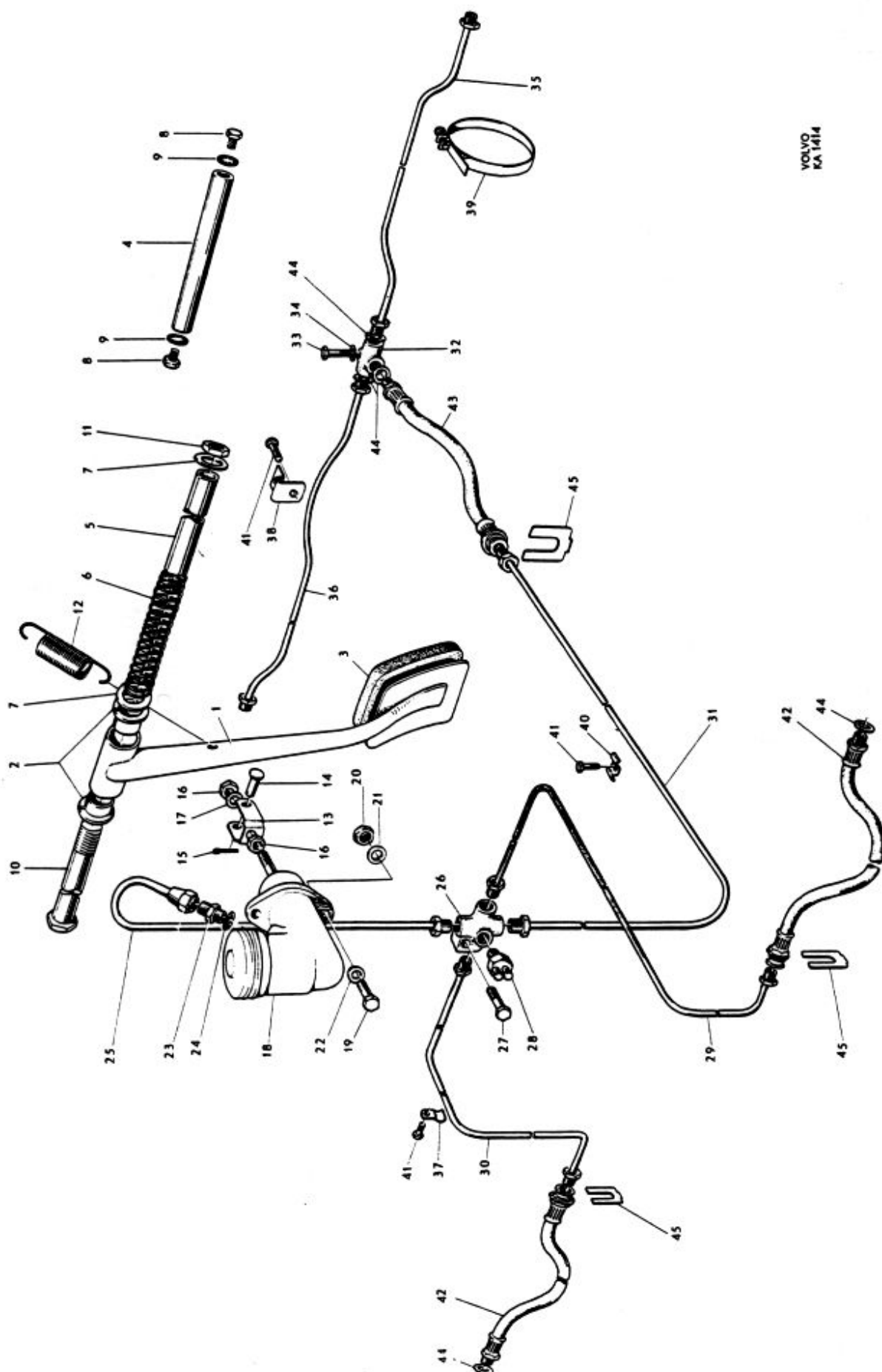
| Pos<br>Fig. | Antal<br>Qty. |        |        | Benämning                      | Description                      | Det. nr<br>Part No. | Anmärkning<br>Notes |
|-------------|---------------|--------|--------|--------------------------------|----------------------------------|---------------------|---------------------|
|             | 659673        | 659683 | 667166 |                                |                                  |                     |                     |
| 1           | 1             |        |        | Hjulcylinder, kmpl, främre ... | Brake cylinder, cpl, forward ... | 659673-8            |                     |
|             |               | 1      |        | Hjulcylinder, kmpl, bakre ...  | Brake cylinder, cpl, rear .....  | 659683-7            |                     |
|             |               |        | 1      | Hjulcylinder, kmpl, bakre ...  | Brake cylinder, cpl, rear .....  | 667166-3            |                     |
| 1           | 1             |        |        | . Hus .....                    | . Housing .....                  | 87452-9             |                     |
|             |               | 1      |        | . Hus .....                    | . Housing .....                  | 659684-5            |                     |
|             |               |        | 1      | . Hus .....                    | . Housing .....                  | 87457-8             |                     |
| 2           | 2             |        |        | . Kolv .....                   | . Piston .....                   | 659674-6            |                     |
|             |               | 2      |        | . Kolv .....                   | . Piston .....                   | 659685-2            |                     |
|             |               |        | 2      | . Kolv .....                   | . Piston .....                   | 667167-1            |                     |
| 3           | 2             |        |        | . Gummipackning .....          | . Rubber packing .....           | 81426-9             |                     |
|             |               | 2      |        | . Gummipackning .....          | . Rubber packing .....           | 659686-0            |                     |
|             |               |        | 2      | . Gummipackning .....          | . Rubber packing .....           | 87455-2             |                     |
| 4           | 1             |        |        | . Fjäder .....                 | . Spring .....                   | 86660-8             |                     |
|             |               | 1      |        | . Fjäder .....                 | . Spring .....                   | 87456-0             |                     |
| 5           | 2             |        |        | . Gummikåpa .....              | . Rubber casing .....            | 659675-3            |                     |
|             |               | 2      | 2      | . Gummikåpa .....              | . Rubber casing .....            | 659687-8            |                     |
| 6           | 1             | 1      | 1      | . Luftningsnippel .....        | . Air-venting nipple .....       | 87462-8             |                     |



VOLVO  
KA 663

| Grupp<br>Group |               |            | 5                              |                               | P 120               |                     |                                           | VOLVO |                                               |  |                                      |  |
|----------------|---------------|------------|--------------------------------|-------------------------------|---------------------|---------------------|-------------------------------------------|-------|-----------------------------------------------|--|--------------------------------------|--|
| Sida<br>Page   |               | 14         | Utgåva<br>Issue                |                               | 6                   |                     | Fotbromsmanövrering och<br>bromsledningar |       | Foot brake control linkage and<br>brake lines |  | Reservdelskatalog<br>Parts catalogue |  |
| Pos<br>Fig.    | Antal<br>Qty. |            | Benämning                      | Description                   | Det. nr<br>Part No. | Anmärkning<br>Notes |                                           |       |                                               |  |                                      |  |
|                | Vst<br>LHD    | Hst<br>RHD |                                |                               |                     |                     |                                           |       |                                               |  |                                      |  |
| 1              | 1             | 1          | Bromspedal .....               | Brake pedal .....             | 653085-1            |                     |                                           |       |                                               |  |                                      |  |
| 2              | 2             | 2          | Bussning .....                 | Bushing .....                 | 659048-3            |                     |                                           |       |                                               |  |                                      |  |
| 3              | 1             | 1          | Gummiskoning .....             | Rubber pad .....              | 653238-6            |                     |                                           |       |                                               |  |                                      |  |
| 4              | 1             | 1          | Axel .....                     | Shaft .....                   | 653333-5            | 1)                  |                                           |       |                                               |  |                                      |  |
| 5              | 1             | 1          | Axel .....                     | Shaft .....                   | 656893-5            | 2)                  |                                           |       |                                               |  |                                      |  |
| 6              | 1             | 1          | Distansfjäder .....            | Spacer spring .....           | 653459-8            | 3)                  |                                           |       |                                               |  |                                      |  |
|                | 1             | 1          | Distansfjäder .....            | Spacer spring .....           | 662953-9            | 4)                  |                                           |       |                                               |  |                                      |  |
| 7              | 2             | 2          | Bricka .....                   | Washer .....                  | 190065-3            |                     |                                           |       |                                               |  |                                      |  |
| 8              | 2             | 2          | Skruv .....                    | Screw .....                   | 102487-6            | 1)                  |                                           |       |                                               |  |                                      |  |
| 9              | 2             | 2          | Låsbricka .....                | Lock washer .....             | 951704-6            | 1)                  |                                           |       |                                               |  |                                      |  |
| 10             | 1             | 1          | Skruv .....                    | Screw .....                   | 190912-6            | 2)                  |                                           |       |                                               |  |                                      |  |
| 11             | 1             | 1          | Mutter .....                   | Nut .....                     | 950406-9            | 2)                  |                                           |       |                                               |  |                                      |  |
| 12             | 1             | 1          | Returfjäder .....              | Return spring .....           | 653925-8            |                     |                                           |       |                                               |  |                                      |  |
| 13             | 1             | 1          | Gaffel .....                   | Yoke .....                    | 653432-5            |                     |                                           |       |                                               |  |                                      |  |
| 14             | 1             | 1          | Saxpinnebult .....             | Cotter pin bolt .....         | 913128-5            |                     |                                           |       |                                               |  |                                      |  |
| 15             | 1             | 1          | Saxpinne .....                 | Cotter pin .....              | 907822-1            |                     |                                           |       |                                               |  |                                      |  |
| 16             | 2             | 2          | Mutter .....                   | Nut .....                     | 955847-9            | <del>151211</del>   |                                           |       |                                               |  |                                      |  |
| 17             | 1             | 1          | Fjäderbricka .....             | Spring washer .....           | 906990-7            |                     |                                           |       |                                               |  |                                      |  |
| 18             | 1             | 1          | Tryckpump, kmpl .....          | Master cylinder, cpl .....    | 655475-2            | 5)                  |                                           |       |                                               |  |                                      |  |
|                | 1             | 1          | Tryckpump, kmpl .....          | Master cylinder, cpl .....    | 655879-5            | 6, 7)               |                                           |       |                                               |  |                                      |  |
|                |               |            | . Detaljer se sida 22          | . Components, see page 22     |                     |                     |                                           |       |                                               |  |                                      |  |
|                | 1             | 1          | Tryckpump, kmpl .....          | Master cylinder, cpl .....    | 662186-6            | 8)                  |                                           |       |                                               |  |                                      |  |
|                |               |            | . Detaljer se sida 23          | . Components, see page 23     |                     |                     |                                           |       |                                               |  |                                      |  |
| 19             | 2             |            | Skruv, 5/16"-18 UNC x 3/4" ... | Bolt, 5/16"-18 UNC x 3/4" ... | 955524-4            | <del>105210</del>   |                                           |       |                                               |  |                                      |  |
|                | 2             |            | Skruv, 5/16"-18 UNC x 7/8" ... | Bolt, 5/16"-18 UNC x 7/8" ... | 940135-7            |                     |                                           |       |                                               |  |                                      |  |
|                |               | 2          | Skruv, 5/16"-18 UNC x 1" ...   | Bolt, 5/16"-18 UNC x 1" ...   | 955525-1            | <del>105217</del>   |                                           |       |                                               |  |                                      |  |
| 20             | 2             | 2          | Mutter .....                   | Nut .....                     | 950393-9            | 9)                  |                                           |       |                                               |  |                                      |  |
| 21             | 2             | 2          | Bricka .....                   | Washer .....                  | 120096-3            | 9)                  |                                           |       |                                               |  |                                      |  |
| 22             | 2             | 2          | Låsbricka .....                | Lock washer .....             | 951697-2            | 10)                 |                                           |       |                                               |  |                                      |  |
| 23             | 1             | 1          | Förskruvning .....             | Screw union .....             | 190279-0            |                     |                                           |       |                                               |  |                                      |  |
| 24             | 1             | 1          | Kopparpackning .....           | Copper packing .....          | 18651-0             |                     |                                           |       |                                               |  |                                      |  |

1. To m chassi nr 10446 utom nr 10076, 10077, 10371, 10373, 10375-10378, 10380, 10381, 10384, 10385, 10387, 10389, 10390, 10392-10401, 10403-10407, 10409-10414, 10418-10425, 10427-10442.  
Ersättes av detaljer med notsiffra 2. Replaced by components marked "2".
2. Fr o m chassi nr 10447 samt nr 10076, 10077, 10371, 10373, 10375-10378, 10380, 10381, 10384, 10385, 10387, 10389, 10390, 10392-10401, 10403-10407, 10409-10414, 10418-10425, 10427-10442.  
W e f chassi No and Nos
3. För vagnar utan saxomatkoppling. 3. Cars not fitted with Saxomat clutch.
4. För vagnar med saxomatkoppling. 4. Cars fitted with Saxomat clutch.
5. To m chassi nr 159. Ersättes av 655879-5. 5. Up to chassis No 159. Replaced by 655879-5.
6. Chassi nr 160-64859 utom nr 64379- 64389, 64403-64407, 64411-64415, 64418, 64428-64429, 64509-64546, 64548-64833, 64836-64858. except Nos
7. Ersättes för vst vagnar av 1 st 662186-6, 1 st 662469-6 och 2 st 940135-7. 7. Replaced for LHD chassis by 1 pc 662186-6, 1 pc 662469-6 and 2 pcs 940135-7.
8. Ersättes för hst vagnar av 1 st 662186-6 och 1 st 662470-4. Replaced for RHD chassis by 1 pc 662186-6 and 1 pc 662470-4.
8. Fr o m chassi nr 64860 samt under anm 6 efter "utom nr" uppräknade chassi nr. 8. W e f chassis No 64860 as well as chassis numbers noted in foot-note 6 after the word "except".
9. To m chassi nr 1012. 9. Up to chassis No 1012.
10. Fr o m chassi nr 1013. 10. W e f chassis No 1013.



VOLVO  
KA 1414

| Grupp<br>Group                       |               | 5               |                                 | P 120                                     |                     | VOLVO                                         |  |
|--------------------------------------|---------------|-----------------|---------------------------------|-------------------------------------------|---------------------|-----------------------------------------------|--|
| Sida<br>Page                         |               | Utgåva<br>Issue |                                 | Fotbromsmanövrering och<br>bromsledningar |                     | Foot brake control linkage and<br>brake lines |  |
| Reservdelskatalog<br>Parts catalogue |               |                 |                                 |                                           |                     |                                               |  |
| Pos<br>Fig.                          | Antal<br>Qty. |                 | Benämning                       | Description                               | Det. nr<br>Part No. | Anmärkning<br>Notes                           |  |
|                                      | Vst.<br>LHD   | Hst.<br>RHD     |                                 |                                           |                     |                                               |  |
| 25                                   | 1             |                 | Bromsledning .....              | Brake line .....                          | 654552-9            | 1)                                            |  |
|                                      | 1             |                 | Bromsledning .....              | Brake line .....                          | 662469-6            | 2)                                            |  |
|                                      |               | 1               | Bromsledning .....              | Brake line .....                          | 664553-5            | 1)                                            |  |
|                                      |               | 1               | Bromsledning .....              | Brake line .....                          | 662470-4            | 2)                                            |  |
| 26                                   | 1             | 1               | Femvägsförgrening .....         | Five-way junction .....                   | 653777-3            |                                               |  |
| 27                                   | 1             | 1               | Skruv .....                     | Bolt .....                                | 950050-5            |                                               |  |
| 28                                   | 1             | 1               | Bromskontakt .....              | Brake contact .....                       | 662114-8            | 3) 9552-                                      |  |
| 29                                   | 1             | 1               | Bromsledning, främre, V .....   | Brake line, forward, L .....              | 654554-5            |                                               |  |
| 30                                   | 1             | 1               | Bromsledning, främre, H .....   | Brake line, forward, R .....              | 654555-2            |                                               |  |
| 31                                   | 1             | 1               | Bromsledning .....              | Brake line .....                          | 654556-0            |                                               |  |
| 32                                   | 1             | 1               | Trevägsförgrening .....         | Three-way junction .....                  | 87696-1             |                                               |  |
| 33                                   | 1             | 1               | Skruv .....                     | Bolt .....                                | 921607-8            |                                               |  |
| 34                                   | 1             | 1               | Fjäderbricka .....              | Spring washer .....                       | 906988-1            |                                               |  |
| 35                                   | 1             | 1               | Bromsledning, kmpl., bakre, V   | Brake line, cpl., rear, L .....           | 654557-8            | 3)                                            |  |
|                                      | 1             | 1               | Bromsledning, kmpl., bakre, V   | Brake line, cpl., rear, L .....           | 659979-9            | 4)                                            |  |
| 36                                   | 1             | 1               | Bromsledning, kmpl., bakre, H   | Brake line, cpl., rear, R .....           | 654558-6            | 3)                                            |  |
|                                      | 1             | 1               | Bromsledning, kmpl., bakre, H   | Brake line, cpl., rear, R .....           | 659980-7            | 4,5)                                          |  |
|                                      | 1             | 1               | Bromsledning, kmpl., bakre, H   | Brake line, cpl., rear, R .....           | 660013-4            | 4,6)                                          |  |
| 37                                   | 4             | 4               | Klammer .....                   | Clamp .....                               | 18335-0             | d = 3/16"                                     |  |
| 38                                   | 1             | 1               | Klammer .....                   | Clamp .....                               | 18301-2             | d = 5/16"                                     |  |
| 39                                   | 3             | 3               | Klammer .....                   | Clamp .....                               | 18355-8             | l = 9 13/16"                                  |  |
|                                      |               | 1               | Dubbelklamma .....              | Double clamp .....                        | 18376-4             | 7)                                            |  |
| 40                                   | 3             | 3               | Dubbelklamma .....              | Double clamp .....                        | 121572-2            | 8)                                            |  |
| 41                                   | 7             | 8               | Skruv .....                     | Screw .....                               | 190665-0            |                                               |  |
| 42                                   | 2             | 2               | Bromsslang vid framhjul .....   | Brake hose at front wheel .....           | 653820-1            |                                               |  |
| 43                                   | 1             | 1               | Bromsslang vid bakaxelkåpa .... | Brake hose at rear axle casing ...        | 87695-3             |                                               |  |
| 44                                   | 3             | 3               | Kopparpackning .....            | Copper packing .....                      | 18651-0             |                                               |  |
| 45                                   | 3             | 3               | Låsbricka .....                 | Lock washer .....                         | 80939-2             |                                               |  |

T.o.m. chassi nr 68459 utom nr 64379, 64389, 64403-64407, 64411-64415, 64418, 64428-64429, 64509-64546, 64548-64833, 64836-64858.

1. Up to chassis No. except Nos. 64428-64429, 64509-64546, 64548-64833, 64836-64858.

2. Fr.o.m. chassi nr 68460 samt under anm. 1 efter "utom nr" uppräknade chassi nr.

3. Kännetecknas av att höger bromsledning är fastsatt med klammer nr 18301 vid bakaxeln.

4. Kännetecknas av att vänster och höger bromsledning är fästade i påsvetsade konsoler på bakaxeln.

5. I samband med ENV bakaxel.

6. I samband med Spicer bakaxel.

7. d = 5/16" resp. 5/16".

8. d = 1/4" resp. 3/8".

2. W.e.f. chassis No. 68460 as well as chassis numbers noted in footnote 1 after the word "except".

3. Recognized by the fact that the right hand brake line is anchored at the rear axle by clamp No 18301.

4. Recognized by the fact that the left and right hand brake lines are anchored on the rear axle by welded brackets.

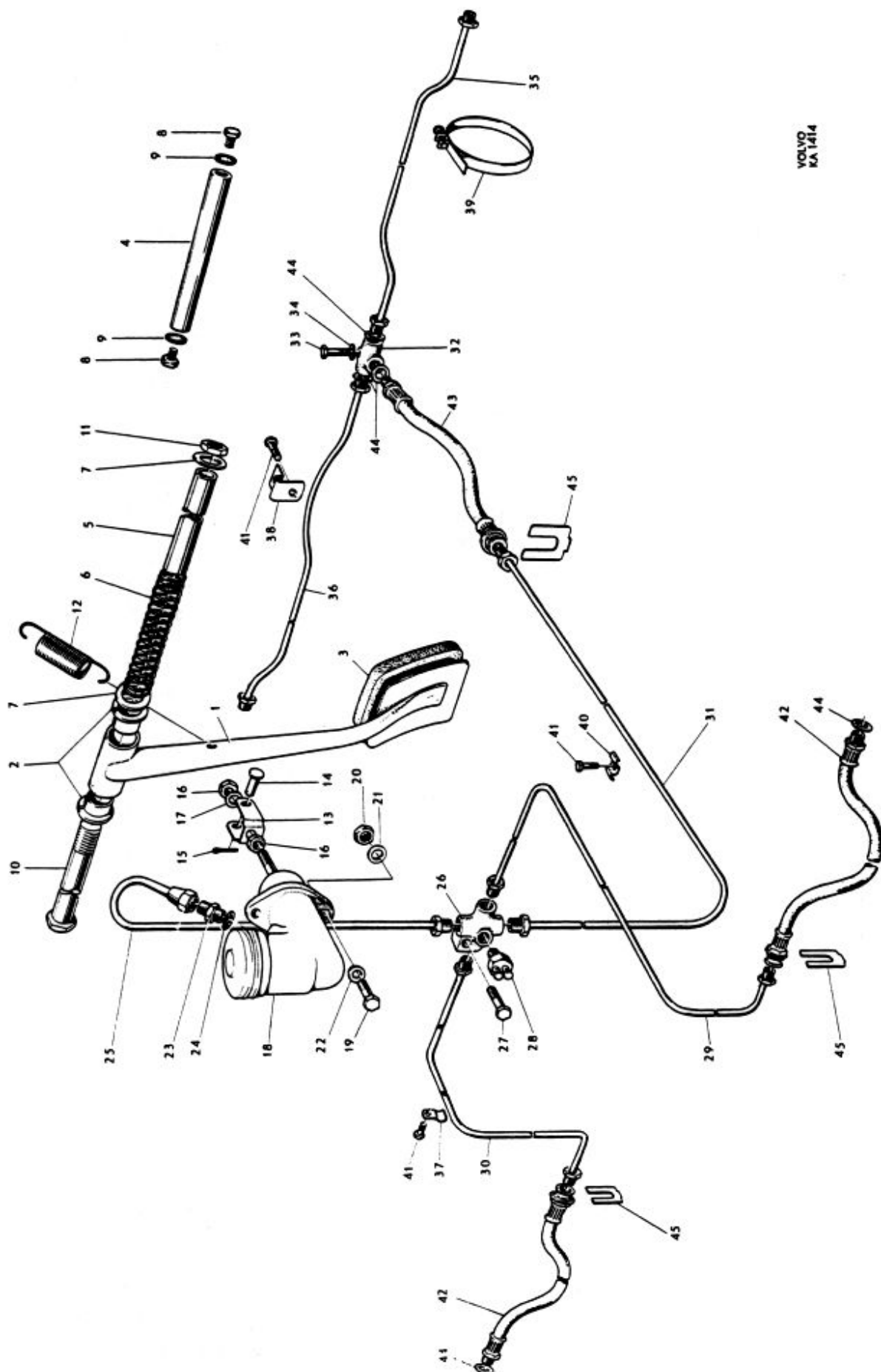
5. In conjunction with ENV rear axles.

6. In conjunction with Spicer rear axles.

7. d = 5/16" and 5/16" respectively.

8. d = 1/4" and 3/8" respectively.

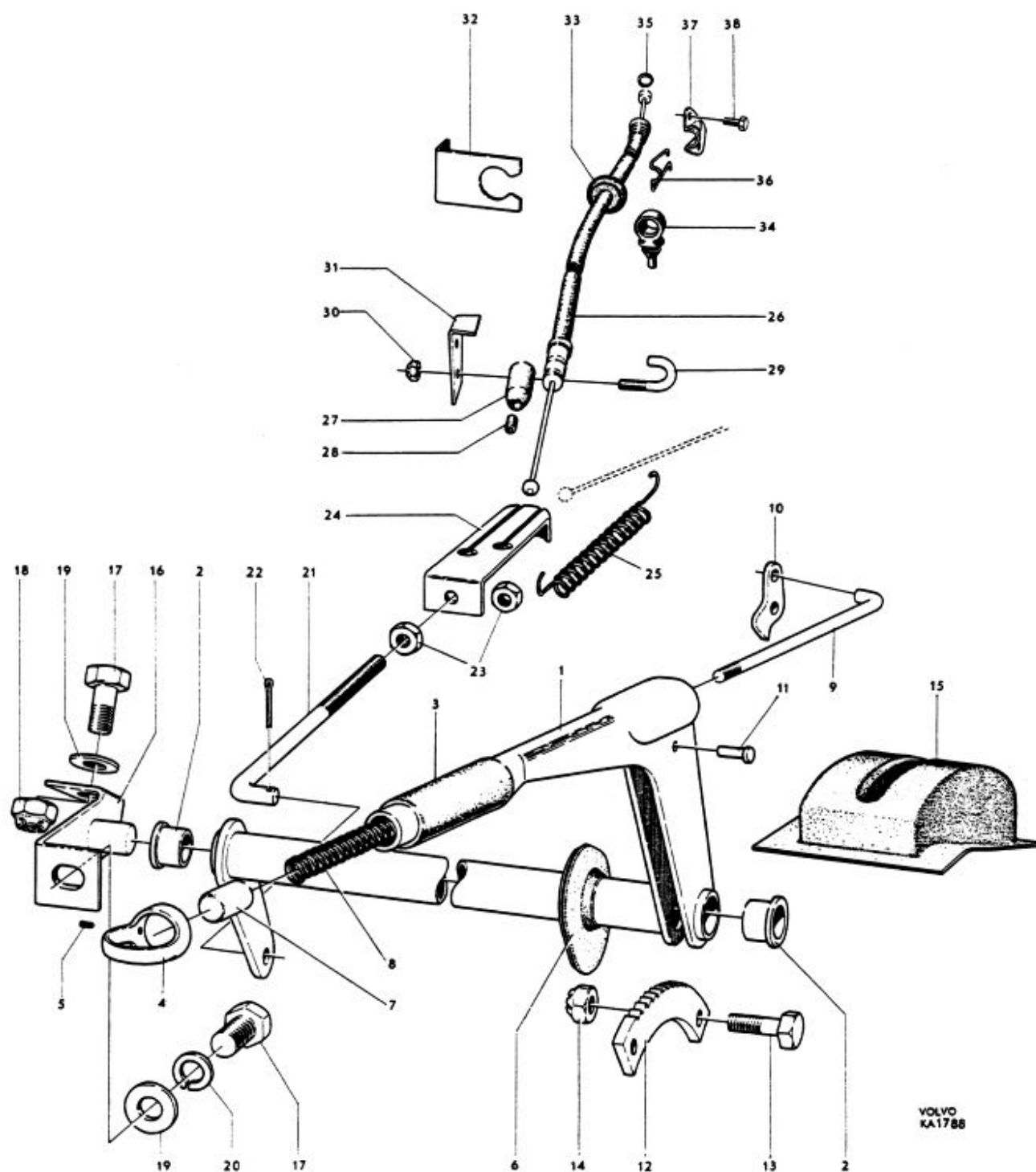
- T.o.m. chassi nr 68459 utom nr 64379, 64389, 64403-64407, 64411-64415, 64418, Up to chassis No. 68459 except Nos. 64379, 64389, 64403-64407, 64411-64415, 64418, 64428-64429, 64509-64546, 64548-64833, 64836-64858.
- Fr.o.m. chassi nr 68460 samt under anm. 1 efter "utom nr" uppräknade chassi nr.
  - W.e.f. chassis No. 68460 as well as chassis numbers noted in footnote 1 after the word "except".
  - Kännetecknas av att höger bromsledning är fastsatt med klammer nr 18301 vid bakaxeln.
  - Recognized by the fact that the right hand brake line is anchored at the rear axle by clamp No 18301.
  - Kännetecknas av att vänster och höger bromsledning är fästade i påsvetsade konsoler på bakaxeln.
  - Recognized by the fact that the left and right hand brake lines are anchored on the rear axle by welded brackets.
  - I samband med ENV bakaxel.
  - In conjunction with ENV rear axles.
  - I samband med Spicer bakaxel.
  - In conjunction with Spicer rear axles.
  - d = 5/16" resp. 5/16".
  - d = 5/16" and 5/16" respectively.
  - d = 1/4" resp. 3/8".
  - d = 1/4" and 3/8" respectively.



VOLVO  
KA 1414

| Pos<br>Fig. | Antal<br>Qty. |             | Benämning                 | Description                | Del. nr<br>Part No. | Anmärkning<br>Notes |
|-------------|---------------|-------------|---------------------------|----------------------------|---------------------|---------------------|
|             | Vst.<br>LHD   | Hst.<br>RHD |                           |                            |                     |                     |
| 1           | 1             |             | Handbromsspak, kmpl. .... | Handbrake lever, cpl. .... | 660406-0            | <del>653439-</del>  |
|             |               | 1           | Handbromsspak, kmpl. .... | Handbrake lever, cpl. .... | 660407-8            | <del>653615-</del>  |
| 2           | 2             | 2           | . Bussning .....          | . Bushing .....            | 653576-9            |                     |
| 3           | 1             | 1           | Handtag .....             | Handle .....               | 658332-2            | <del>653462-</del>  |
| 4           | 1             | 1           | Bygel .....               | Hand grip .....            | 660651-1            | <del>657286-</del>  |
| 5           | 1             | 1           | Skruv .....               | Screw .....                | 191030-6            |                     |
| 6           | 1             | 1           | Gummitätning .....        | Rubber seal .....          | 653608-0            |                     |
| 7           | 1             | 1           | Knapp .....               | Button .....               | 654980-2            |                     |
| 8           | 1             | 1           | Fjäder .....              | Spring .....               | 659603-5            |                     |
| 9           | 1             | 1           | Tryckstång .....          | Push rod .....             | 653465-5            |                     |
| 10          | 1             | 1           | Spärrhake .....           | Pawl .....                 | 653466-3            |                     |
| 11          | 1             | 1           | Nit .....                 | Rivet .....                | 190848-2            |                     |
| 12          | 1             | 1           | Spärrsegment .....        | Pawl quadrant .....        | 653449-9            |                     |
| 13          | 2             | 2           | Skruv .....               | Bolt .....                 | 921823-1            |                     |
| 14          | 2             | 2           | Mutter .....              | Nut .....                  | 950393-9            |                     |
| 15          | 1             | 1           | Gummikåpa .....           | Rubber casing .....        | 654713-7            |                     |
| 16          | 1             |             | Konsol .....              | Bracket .....              | 653579-3            | 1)                  |
|             | 1             |             | Konsol .....              | Bracket .....              | 657538-5            | 2)                  |
|             |               | 1           | Konsol .....              | Bracket .....              | 653617-1            | 1)                  |
|             |               | 1           | Konsol .....              | Bracket .....              | 657539-3            | 2)                  |
| 17          | 2             | 2           | Skruv .....               | Bolt .....                 | 921840-5            |                     |
| 18          | 1             | 1           | Mutter .....              | Nut .....                  | 950394-7            |                     |
| 19          | 2             | 2           | Bricka .....              | Washer .....               | 120097-1            | <del>11963-</del>   |
| 20          | 1             | 1           | Fjäderbricka .....        | Spring washer .....        | 906992-3            |                     |
| 21          | 1             | 1           | Dragstång .....           | Pull rod .....             | 653619-7            |                     |
| 22          | 1             | 1           | Saxpinne .....            | Cotter pin .....           | 907843-7            |                     |
| 23          | 2             | 2           | Mutter .....              | Nut .....                  | 921981-7            |                     |
| 24          | 1             | 1           | Dragbygel .....           | Draw brace .....           | 653422-6            |                     |
| 25          | 1             | 1           | Returfjäder .....         | Return spring .....        | 653625-4            |                     |

1. T.o.m. chassis nr 6305 utom nr 5425, 5431, 5434, 5436, 5444-5446, 5449, 5451, 5453, 5454, 5459, 5461, 5472-5474, Up to chassis No. except Nos. 5477, 5478, 5484, 5486, 5488, 5496, 5499, 5506, 5507, 5509, 5513-5515, 5555, 5629, 5635, 6022-6024, 6036, 6052, 6056, 6078, 6086, 6087, 6071-6073, 6091-6099, 6103, 6107, 6114, 6115, 6117-6133, 6135, 6137-6139, 6141-6165, 6169-6176, 6178, 6179, 6181-6185, 6188-6190, 6192-6194, 6196-6199, 6201-6206, 6208-6210, 6216-6222, 6224-6229, 6231, 6232, 6237-6299, 6301-6304.
2. Fr.o.m. chassis nr 6306 samt nr 5425, 5431, 5434, 5436, 5444-5446, 5449, 5451, 5453, 5454, 5459, 5461, 5472-5474, From chassis No. and Nos. 5477, 5478, 5484, 5486, 5488, 5496, 5499, 5506, 5507, 5509, 5513-5515, 5555, 5629, 5635, 6022-6024, 6036, 6052, 6056, 6078, 6086, 6087, 6071-6073, 6091-6099, 6103, 6107, 6114, 6115, 6117-6133, 6135, 6137-6139, 6141-6165, 6169-6176, 6178, 6179, 6181-6185, 6188-6190, 6192, 6194, 6196-6199, 6201-6206, 6208-6210, 6216-6222, 6224-6229, 6231, 6232, 6237-6299, 6301-6304.



| Grupp<br>Group |               |             | 5                   |                   | P 120               |                     |                                      | VOLVO |  |
|----------------|---------------|-------------|---------------------|-------------------|---------------------|---------------------|--------------------------------------|-------|--|
| Sida<br>Page   |               | 20          | Utgåva<br>Issue     |                   | 3                   |                     | Reservdelskatalog<br>Parts catalogue |       |  |
|                |               |             | Handbroms           |                   | Handbrake           |                     |                                      |       |  |
| Pos<br>Fig.    | Antal<br>Qty. |             | Benämning           | Description       | Det. nr<br>Part No. | Anmärkning<br>Notes |                                      |       |  |
|                | Vst.<br>LHD   | Hst.<br>RHD |                     |                   |                     |                     |                                      |       |  |
|                | 2             | 2           | Dragwire            | Cable             | 653624              | 1)                  |                                      |       |  |
|                | 2             | 2           | Låsbricka           | Lock washer       | 191374              | 1) <del>87010</del> |                                      |       |  |
|                | 2             | 2           | Dragwire, kompl.    | Cable, cpl.       | 656752              | 2)                  |                                      |       |  |
| 26             | 2             | 2           | Dragwire, kompl.    | Cable, cpl.       | 658842              | 3)                  |                                      |       |  |
| 27             | 2             | 2           | . Dammskydd         | . Dust cover      | 86850               |                     |                                      |       |  |
| 28             | 2             | 2           | . Tättningspropp    | . Seal plug       | 86851               |                     |                                      |       |  |
| 29             | 2             | 2           | Fästkrampa          | Clamp             | 80969               | 4)                  |                                      |       |  |
| 30             | 2             | 2           | Mutter              | Nut               | 950413              | 4)                  |                                      |       |  |
| 31             | 2             | 2           | Fäste, fastsvetsad  | Anchorage, welded | 656801              | 4)                  |                                      |       |  |
| 32             | 2             | 2           | Konsol, fastsvetsad | Bracket, welded   | 656775              | 5)                  |                                      |       |  |
| 33             | 2             | 2           | Gummibussning       | Rubber bushing    | 656785              | 5)                  |                                      |       |  |
| 34             | 2             | 2           | Hållare             | Retainer          | 661428              | 6)                  |                                      |       |  |
| 35             | 2             | 2           | Tättningsring       | Seal ring         | 656786              | 2)                  |                                      |       |  |
| 36             | 2             | 2           | Låsfjäder           | Lock spring       | 656758              | 2)                  |                                      |       |  |
| 37             | 1             | 1           | Klamma, V           | Clamp, L          | 658843              | 3)                  |                                      |       |  |
|                | 1             | 1           | Klamma, H           | Clamp, R          | 658844              | 3)                  |                                      |       |  |
| 38             | 4             | 4           | Skruv               | Screw             | 191260              | 3)                  |                                      |       |  |

1. T.o.m. chassi nr 534. Ersättes av sats 276355.  
Se servicemeddelande grupp 156 nr 3.

2. Chassi nr 535-15238 utom nr 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185.

3. Fr.o.m. chassi nr 15239 samt nr 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185.

4. Fr.o.m. chassi nr 535.

5. Chassi nr 535-54399.

6. Fr.o.m. chassi nr 54400.

1. Up to chassis No. 534. Replaced by set 276355.  
See Service Bulletin, Group 156 No. 3.

2. Chassis Nos. 535-15238 except Nos. 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185.

3. W.e.f. chassis No. 15239 as well as Nos. 14986, 14987, 15069-15072, 15075-15081, 15084, 15097-15105, 15178-15185.

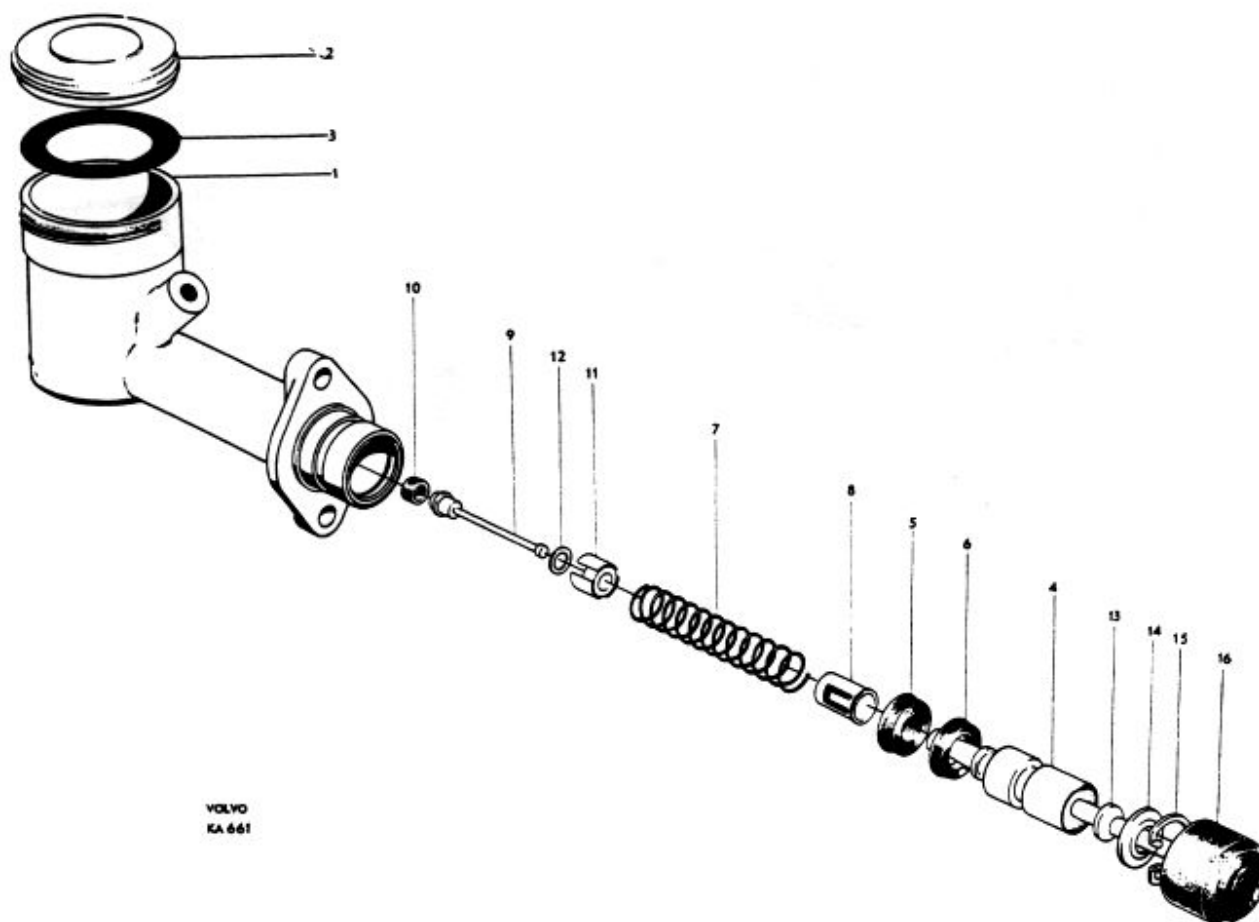
4. W.e.f. chassis No. 535.

5. Chassis Nos. 535-54399.

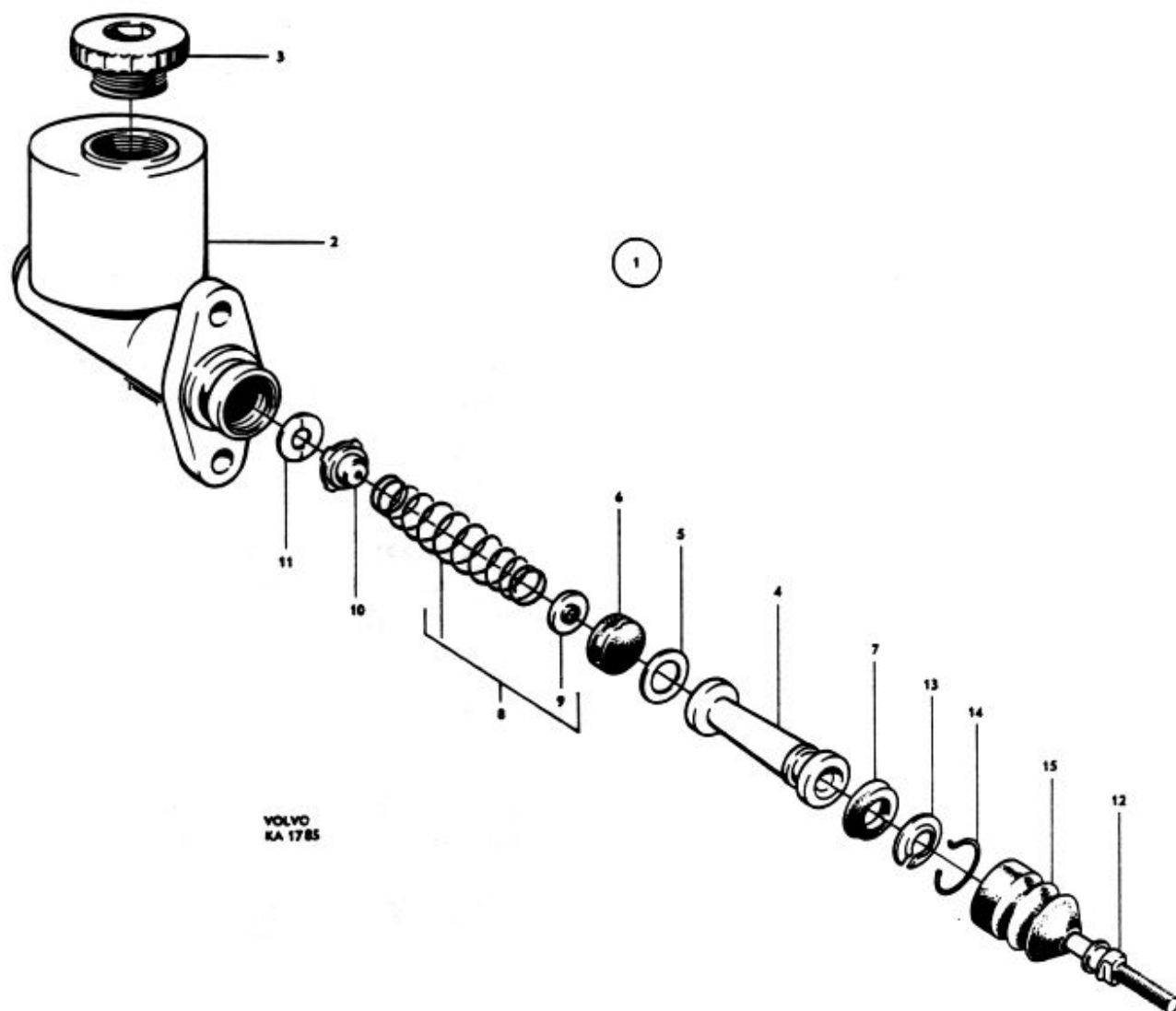
6. W.e.f. chassis No. 54400.



| Pos<br>Fig. | Antal<br>Qty. |        | Benämning                    | Description                   | Det. nr<br>Part No. | Anmärkning<br>Notes |
|-------------|---------------|--------|------------------------------|-------------------------------|---------------------|---------------------|
|             | 655475        | 655879 |                              |                               |                     |                     |
|             | 1             |        | Tryckpump, kompl. ....       | Master cylinder, cpl. ....    | 655475              |                     |
|             |               | 1      | Tryckpump, kompl. ....       | Master cylinder, cpl. ....    | 655879              |                     |
| 1           | 1             |        | . Hus .....                  | . Housing .....               | S.E.S.              |                     |
|             |               | 1      | . Hus .....                  | . Housing .....               | S.E.S.              |                     |
| 2           | 1             | 1      | . Påfyllningslock .....      | . Filler cap .....            | 656349              |                     |
| 3           | 1             | 1      | . Packning .....             | . Gasket .....                | 656350              |                     |
| 4           | 1             | 1      | . Kolv .....                 | . Plunger .....               | 656351              |                     |
| 5           | 1             | 1      | . Gummipackning, inre .....  | . Rubber packing, inner ..... | 656352              |                     |
| 6           | 1             | 1      | . Gummipackning, yttre ..... | . Rubber packing, outer ..... | 656353              |                     |
| 7           | 1             | 1      | . Returfjäder .....          | . Return spring .....         | 656354              |                     |
| 8           | 1             | 1      | . Hållare .....              | . Retainer .....              | 656355              |                     |
| 9           | 1             | 1      | . Ventilspindel .....        | . Valve stem .....            | 656356              |                     |
| 10          | 1             | 1      | . Gummipackning .....        | . Rubber gasket .....         | 656357              |                     |
| 11          | 1             | 1      | . Ventilstymning .....       | . Valve guide .....           | 656358              |                     |
| 12          | 1             | 1      | . Bricka, fjädrande .....    | . Washer, sprung .....        | 656359              |                     |
| 13          | 1             |        | . Tryckstäng .....           | . Push rod .....              | 656360              |                     |
|             |               | 1      | . Tryckstäng .....           | . Push rod .....              | 656365              |                     |
| 14          | 1             |        | . Bricka .....               | . Washer .....                | 656361              |                     |
|             |               | 1      | . Bricka .....               | . Washer .....                | 656366              |                     |
| 15          | 1             |        | . Låsring .....              | . Lock ring .....             | 656362              |                     |
|             |               | 1      | . Låsring .....              | . Lock ring .....             | 656367              |                     |
| 16          | 1             |        | . Gummikåpa .....            | . Rubber casing .....         | 656363              |                     |
|             |               | 1      | . Gummikåpa .....            | . Rubber casing .....         | 656368              |                     |



| Pos<br>Fig. | 662186 | Benämning                    | Description                      | Det. nr<br>Part No. | Anmärkning<br>Notes |
|-------------|--------|------------------------------|----------------------------------|---------------------|---------------------|
| 1           | 1      | Tryckpump, kompl. ....       | Master cylinder, cpl. ....       | 662186              |                     |
| 2           | 1      | . Hus .....                  | . Housing .....                  | S.E.S.              |                     |
| 3           | 1      | . Påfyllningslock .....      | . Filler cap .....               | 666144              |                     |
| 4           | 1      | . Kolv, kompl. ....          | . Plunger, cpl. ....             | 666145              |                     |
| 5           | 1      | . . Bricka .....             | . . Washer .....                 | 666146              |                     |
| 6           | 1      | . Kolvpackning, bakre .....  | . Plunger packing, rear .....    | 666147              |                     |
| 7           | 1      | . Kolvpackning, främre ..... | . Plunger packing, forward ..... | 666148              |                     |
| 8           | 1      | . Fjäder, kompl. ....        | . Spring, cpl. ....              | 666149              |                     |
| 9           | 1      | . . Säte .....               | . . Seal .....                   | 666150              |                     |
| 10          | 1      | . Ventil .....               | . Valve .....                    | 666151              |                     |
| 11          | 1      | . Bricka .....               | . Washer .....                   | 666152              |                     |
| 12          | 1      | . Tryckstång .....           | . Push rod .....                 | 666153              |                     |
| 13          | 1      | . Bricka .....               | . Washer .....                   | 666154              |                     |
| 14          | 1      | . Låsring .....              | . Lock ring .....                | 666155              |                     |
| 15          | 1      | . Gummikåpa .....            | . Rubber casing .....            | 666156              |                     |



VOLVO  
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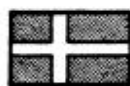
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